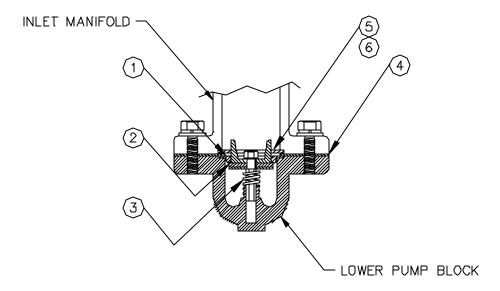
CHECK VALVE REPLACEMENT KIT 032104 SERIES 9100A, 9800A, 8700E, AND 8800E

This sheet contains instructions for replacing the check valve on older style TW1M series pumps when replacing the pumping unit on those pumps with a new style pumping unit. The pumps affected are those with serial numbers prior to 471906 (GASBOY models) or 6509107-T (Tokheim models). The serial number can be found on the UL nameplate on the side of the pump.

The kit contents include:

1	058018	Valve seat
2	058017	Poppet Disc Assy.
3	058016	Spring, Compression
4	027001	Pump Inlet Gasket
5	047253	Plate, Twin spacer
6	035126	Grease, Lubriko, Density L-203

Refer to the illustration below for assembly instructions.



- 1. Install the new style check valve (items 1, 2, and 3) in lower pump block.
- 2. Affix the spacer (item 5) to inlet manifold using grease (item 6) to hold the spacer in place.
- 3. Bolt the pump and manifold together with gasket (item 4) installed as previously.

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